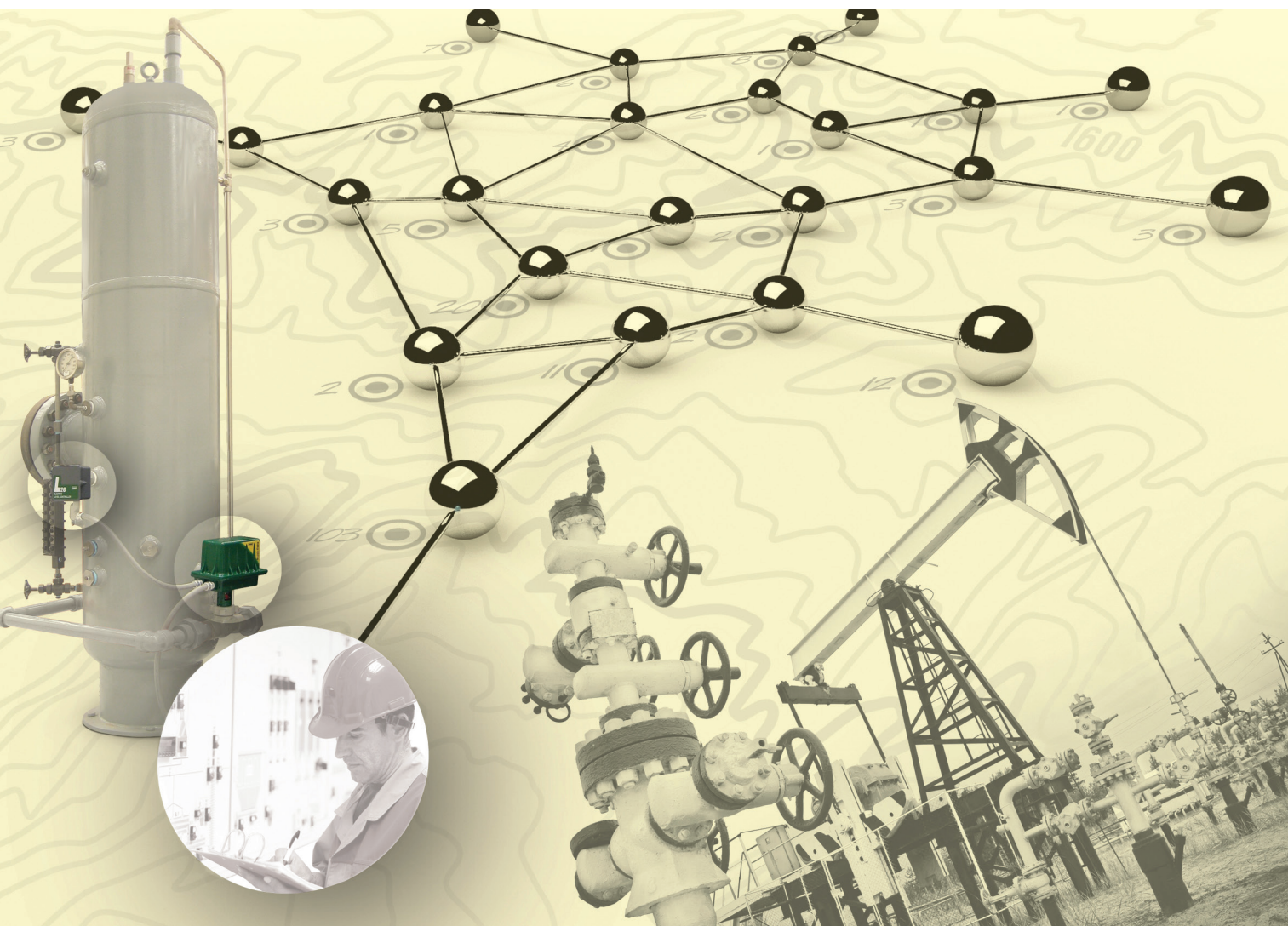


Fisher® Level Loop Solutions

Maximizing your production now—and in the future



What if you could...

Reduce environmental compliance concerns?

Utilize your expert technicians to their full potential?

Improve the operation of your entire wellfield?

Increase visibility into your production equipment?

Integrate new technology at your wellpad easily?

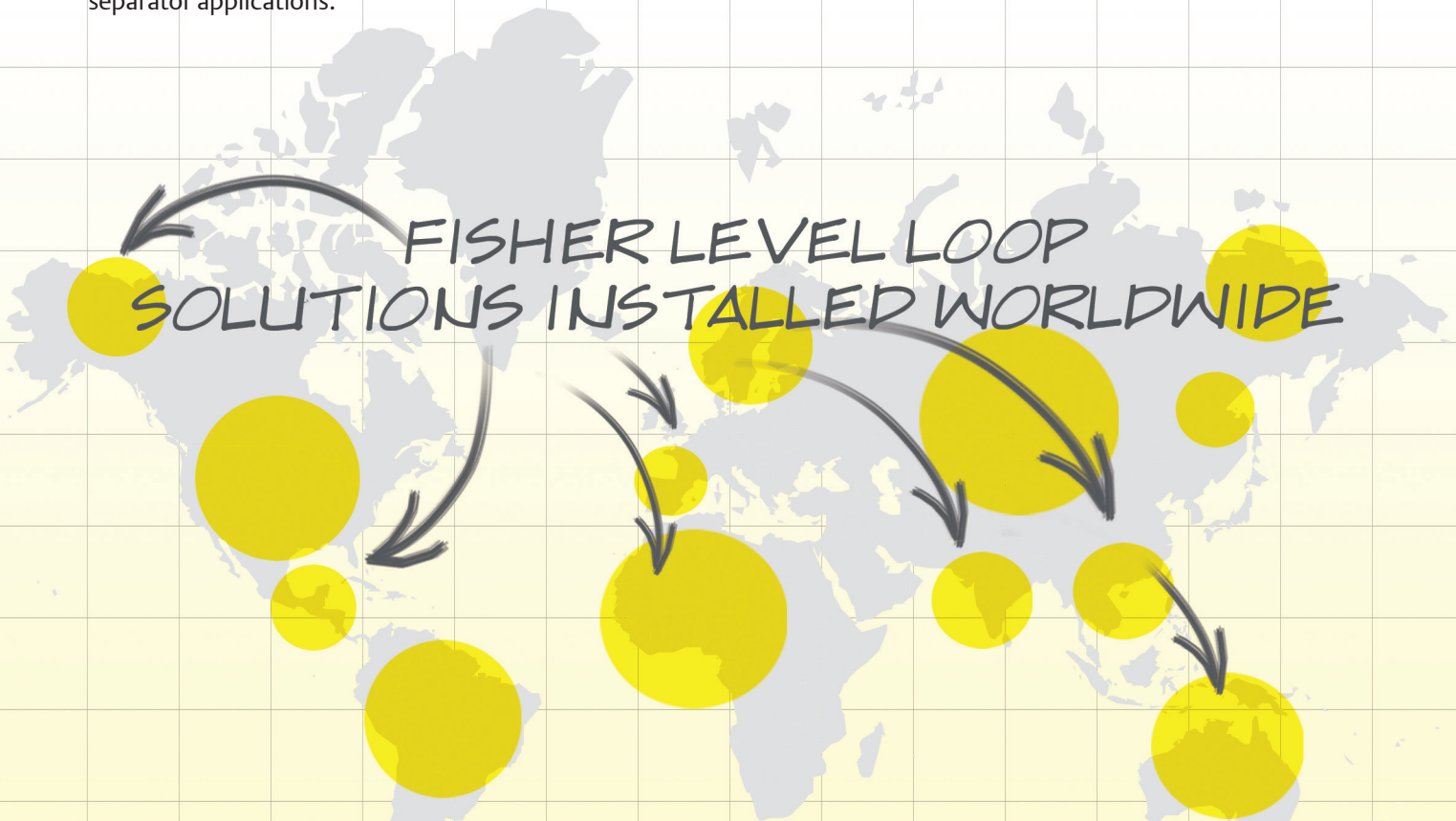
...take control?

The upstream oil and gas industry is changing. More stringent environmental regulations, loss of experienced personnel, and a need to maximize production may lead you to believe that managing the production equipment at your wellpad is beyond your grasp. Now, with the help of Emerson, you can take control.

Partner with Emerson for peace of mind

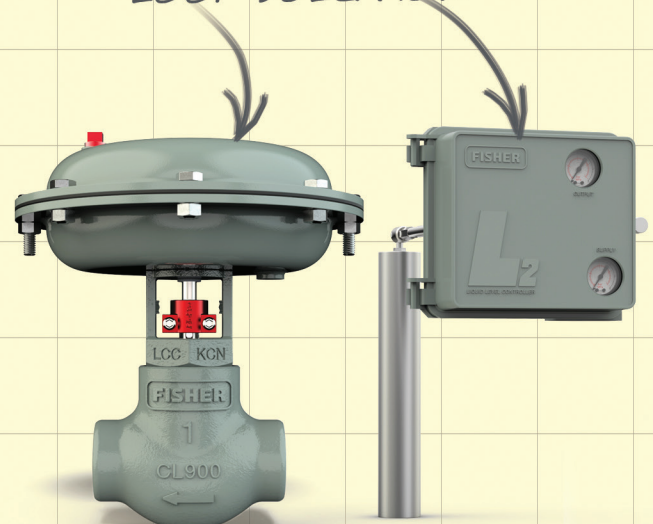
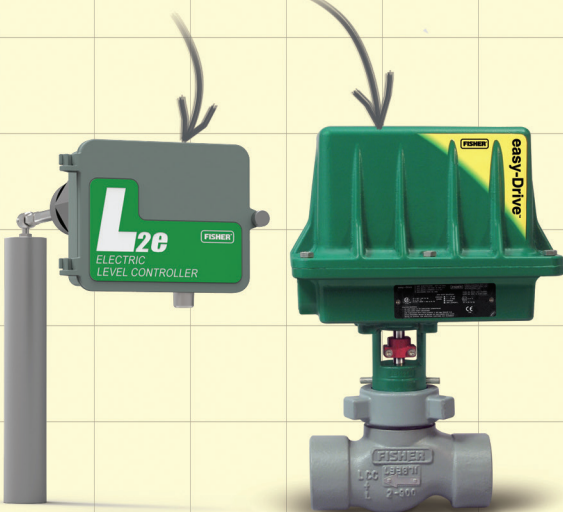
For over 130 years, Emerson has worked alongside facilities just like yours; helping you achieve environmental compliance, making it easier to commission and automate your production equipment, and offering reliable level solutions. With low emissions packing and intuitive field retrofittable designs, Fisher® level loop solutions provide you the ability to maximize your valve productivity and gain visibility to your remote production equipment.

That said, we understand you want the flexibility to choose the technology that will help automate your production equipment. Use this brochure as a guide to ensure you get the most appropriate Fisher level loop solution for your separator applications.



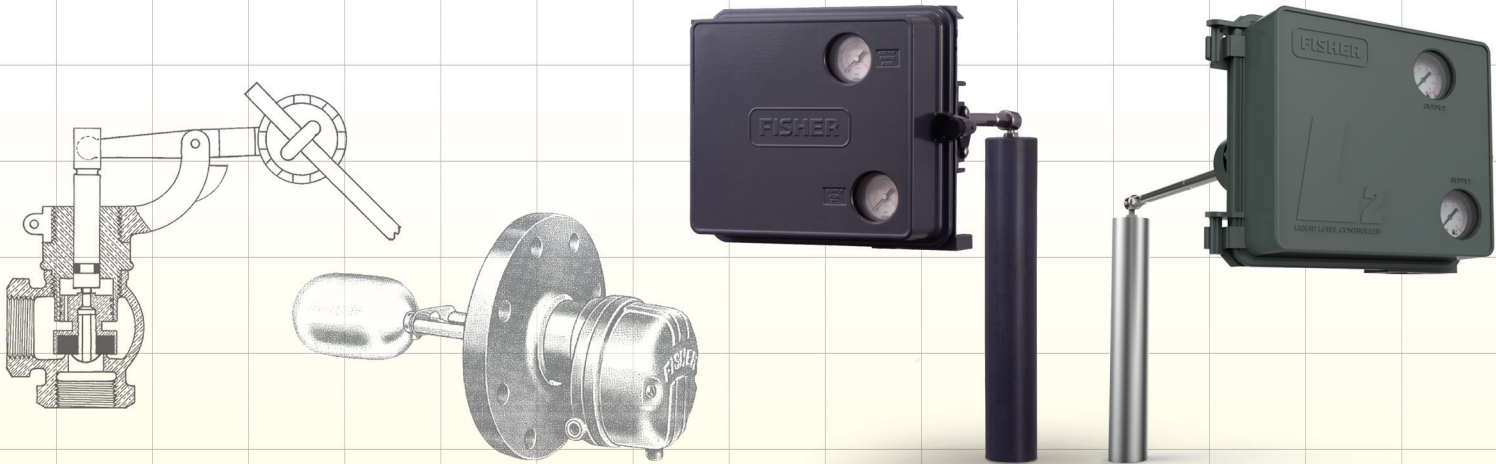
FISHER ELECTRIC LEVEL LOOP SOLUTION

FISHER PNEUMATIC LEVEL LOOP SOLUTION



Some things get better with time

Since the 1920s, hundreds of thousands of Fisher pneumatic level control loops have been installed globally. Decades of field experience and design improvements make the Fisher pneumatic level loop solution one you can trust. Continuous enhancements over the last 90 years have allowed us the opportunity to provide a solution that is time-tested for simplicity and reliability.



1923

1966

1992

2005

Release of the first Fisher float valve

- Simple Mechanical Design: Aimed to provide fluid level control.
- Variations of float level valves are still used today, although the mechanical float design does not provide precise level control.

Introduction of the Fisher Type 2820 float actuated level controller

- Snap-Acting or Throttling Design: Rugged level controller with adjustable nozzle settings.
- High Bleed Design: increased sensitivity for improved control.

Release of the Fisher 2660 Series level controller

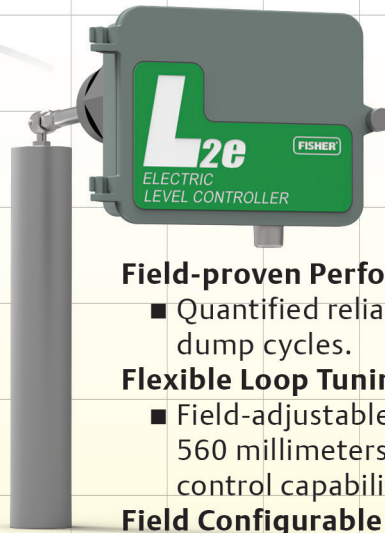
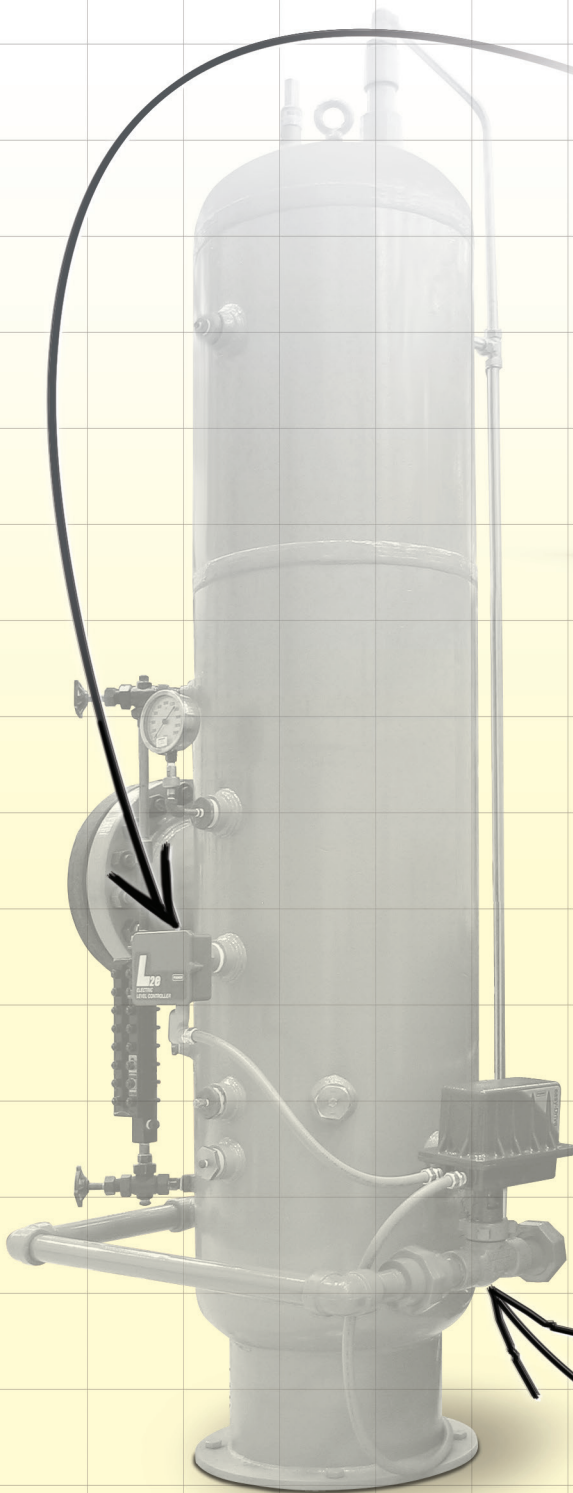
- Easy Adjustment: Designed for on-off or throttling level control.
- Field Maintainable: Control and sensor easily disassembled for maintenance.
- Flexible Control: Interface control of two liquids with different specific gravities.

Introduction of the Fisher L2sj low emission liquid level controller

- Reduced Carbon Footprint: Low-bleed relay further helps conserve natural gas to reduce greenhouse gas emissions.
- Low Supply Pressure: Can operate down to 0.34 bar (5 psi) supply pressure for coal seam applications.
- Easy Installation: Simplified dry and wet setup and adjustments.

The future of level loop control is here

As your operational challenges become increasingly complex, you need to gain full visibility of the health of your well while remaining compliant with evolving environmental regulations. With this in mind, Emerson pioneered the first fully electric level loop solution. This solution will simplify compliance with environmental requirements, provide new insight into your process, and allow personnel, regardless of experience, to focus on what matters most to you—safely maximizing production. Simply put, using the Fisher electric level loop solution can help take your operations to new levels.



L2e ELECTRIC LEVEL CONTROLLER

Field-proven Performance

- Quantified reliability to >1,000,000 level dump cycles.

Flexible Loop Tuning

- Field-adjustable differential gap from 0.5 to 560 millimeters (0.2 to 22 inches) with interface control capabilities.

Field Configurable Displacer

- Displacer may be adjusted in the field for vertical or horizontal operation without additional parts.

easy-Drive™ ELECTRIC ACTUATOR WITH D3 VALVE

Environmental Stewardship

- Eliminates controller dump valve venting while also reducing compliance concerns.

Ease-of-Use

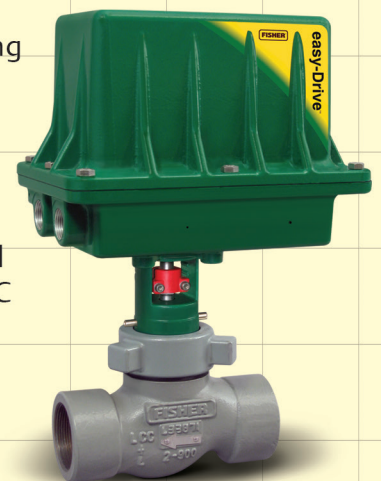
- Calibrate by traveling open and closed—no switches to set.

Low Power Consumption

- Can operate from solar-charged battery systems at 12 or 24 VDC

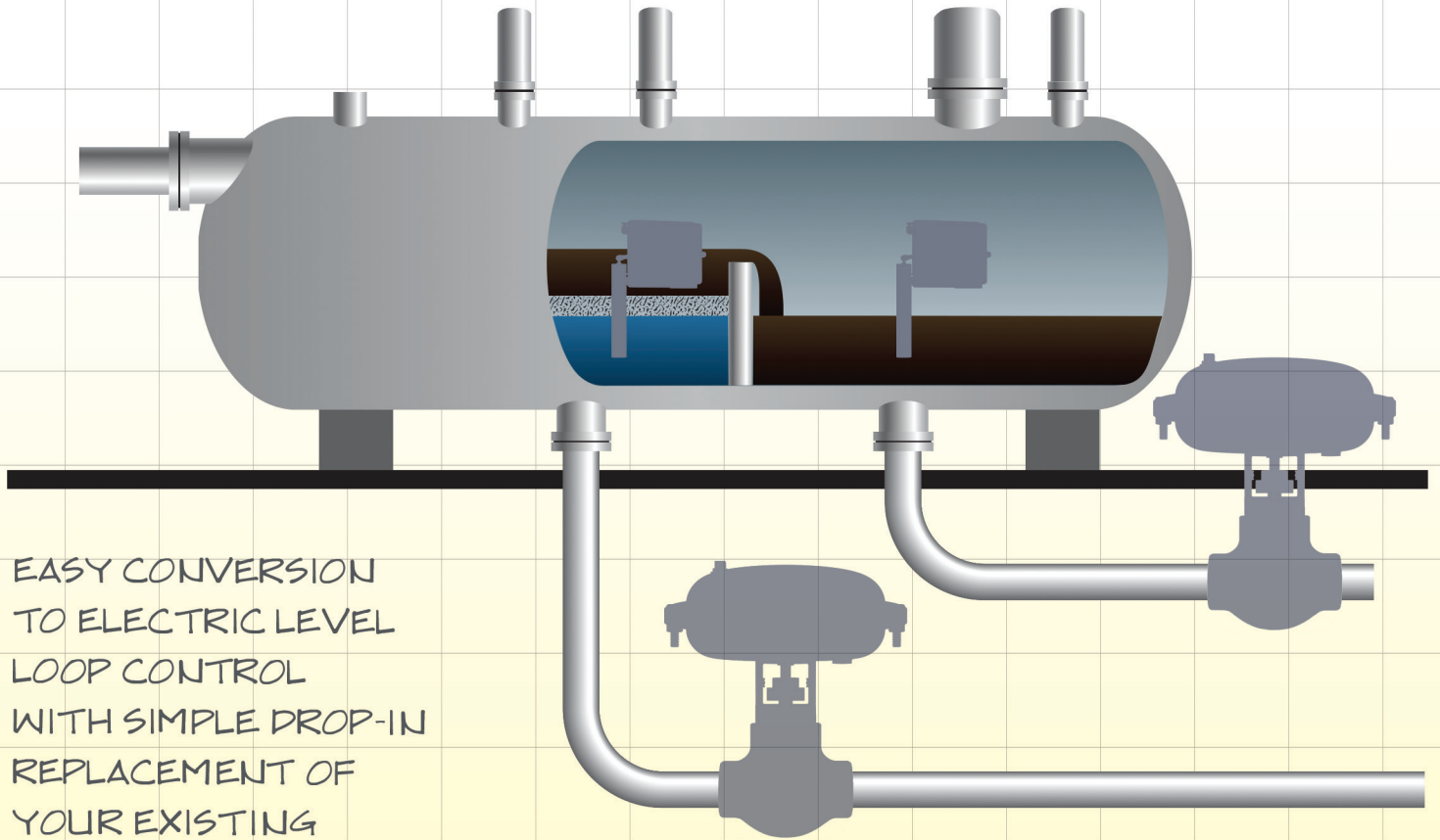
Field Selectable Flow Rates

- FloPro feature allows field adjustment of capacity without changing the trim.



Change can be easy

Now you know maximizing your production is a possibility. Incorporating the equipment to do so is the next step. Whether you are updating equipment at an existing well, or you are planning for future sites, choosing the Fisher electric level loop solution will reduce the complexity of integrating new level loop technology.



EASY CONVERSION
TO ELECTRIC LEVEL
LOOP CONTROL
WITH SIMPLE DROP-IN
REPLACEMENT OF
YOUR EXISTING
PNEUMATIC EQUIPMENT



L2E ELECTRIC
LEVEL CONTROLLER

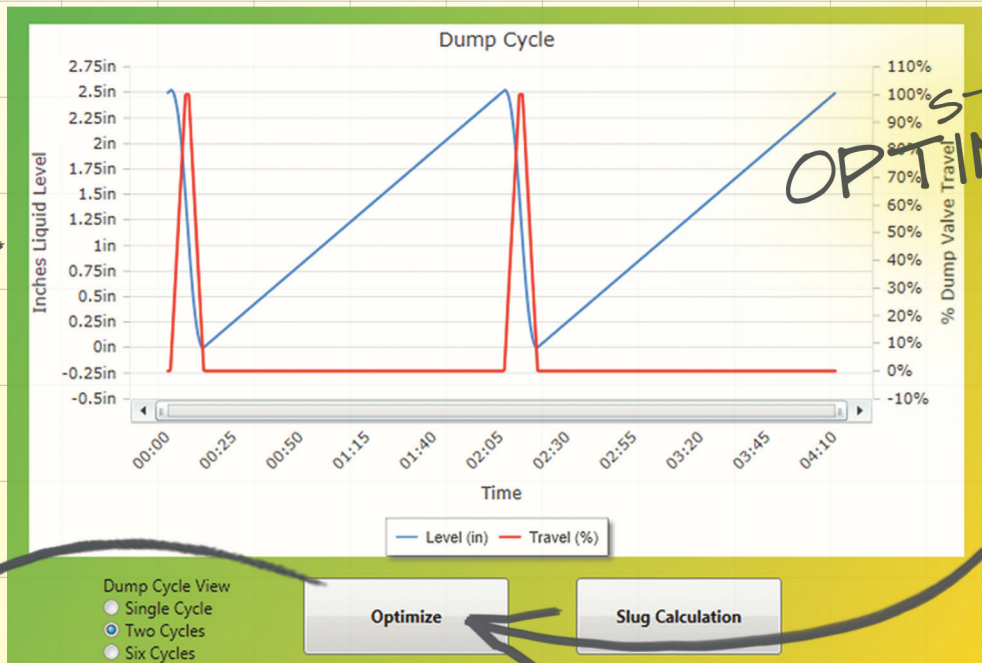
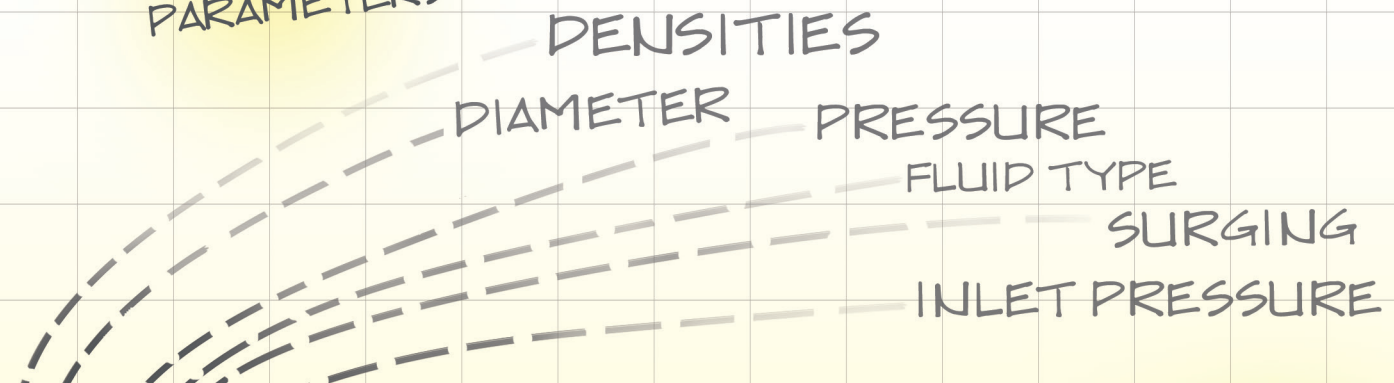


easy-Drive ELECTRIC
ACTUATOR WITH FISHER D3 VALVE

Optimizing your loop was just made simpler

Gain optimum efficiency of your production equipment by using Emerson's level loop optimizer software. When using the Fisher electric level loop solution, the optimizer software will help you select the correct valve and controller settings to meet your specific operating requirements. The optimizer software lets you choose how to operate your production equipment based on your key performance metrics. In other words, you're controlling the equipment—it's not controlling you. Contact your local Emerson sales office to make your loop work for you.

STEP 1:
INPUT APPLICATION
PARAMETERS



STEP 2:
OPTIMIZE



In-Range	Match	DG	L2e Span Setting	Dump Volume (gal)	Dump Cycles per Day	Dump Volume bb/Day	Dump Time (sec)	Fill Time (h:mm:ss)	CycleTime (h:mm:ss)	Power (W)	Duty Cycle (%)	Valve Type	Valve Size (in)	Port Size (in)	FloPro
●	87.04	2.5	4.8	19	1327	600	21.3	0:00:43	0:01:05	3.3	14.7%	D4	2	0.375	N/A
●	87.04	2.5	4.8	18.8	1340	600	18.4	0:00:46	0:01:04	3.3	12.3%	D3	1	0.375	Off
●	85.56	2.5	4.9	24.4	1032	600	39.1	0:00:44	0:01:23	3.3	11.3%	D3	1	0.375	On



STEP 3: VALVE AND CONTROLLER SELECTED TO IMPROVE YOUR LEVEL LOOP EFFICIENCY



Realize the full potential of your production equipment.
Click on or scan the QR code to watch videos and for more information.



 <http://www.Facebook.com/FisherValves>
 <http://www.Twitter.com/FisherValves>

 <http://www.YouTube.com/user/FisherControlValve>
 <http://www.Linkedin.com/groups/Fisher-3941826>



Emerson's global network of Fisher service centers provide trusted expertise using highly skilled technicians when and where you need them. Contact your local sales office to access this network. Click on or scan the QR code.

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